



Dart Aerospace Ltd.
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DALL-150-D-B-A
Job Sheet 194863



Part No: DALL-150-D-B-A

Job Qty: 1 pcs

Part Name: Dyneema® Long Line, 150 foot, 5,400lb safe load (2,450kg)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/9/19

Job Tracking No:

Due Date: 5/10/19

Created By: Jennifer Renwick

Type: SOLD

Description: Order 14445

Note: DWG DALL-#-#-# Rev C IPP Rev. A 19.05.08 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Sign-off
90	Small Fab - 1	1 pcs	5/10/19	5/10/19	0.00	1.00	Small Fab - 1	DAS
							Small Fab - 2	71
							Small Fab - 3	9-89
							Small Fab - 4	
							Small Fab - 5	
							Small Fab - 6	MAY 10 2019
							Small Fab - 7	
100	Small Fab - 2 - B4B	1 pcs	5/10/19	5/10/19	0.00	0.50	Small Fab - 1 - B4B	DAS
							Small Fab - 2 - B4B	71
							Small Fab - 3 - B4B	9-89
							Small Fab - 4 - B4B	
							Small Fab - 5 - B4B	MAY 10 2019
							Small Fab - 6 - B4B	
							Small Fab - 7 - B4B	
110	QC 5	1 pcs	5/10/19	5/10/19	0.00	0.00	QC 5 - 10	
							QC 5 - 12	
							QC 5 - 17	
							QC 5 - 18	
							QC 5 - 19	
							QC 5 - 22	
							QC 5 - 24	DAS
							QC 5 - 3	19
							QC 5 - 43	9-89
							QC 5 - 49	
							QC 5 - 51	
							QC 5 - 58	
							QC 5 - 68	
							QC 5 - 9	
							QC 5 - 50	
							QC 5 - 30	
							QC 5 - 40	
120	DC - 1 - B4B	1 pcs	5/10/19	5/10/19	0.00	0.10	DC - 1 - B4B	
							DC - 2 - B4B	
130	Packaging 3-1 - Stock - B4B	1 pcs	5/10/19	5/10/19	0.00	0.00	Packaging 3 - 1 - B4B	
							Packaging 3 - 2 - B4B	
							Packaging 3 - 3 - B4B	
							Packaging 3 - 4 - B4B	
							Packaging 3 - 5 - B4B	
							Packaging 3 - 6 - B4B	
							Packaging 3 - 7 - B4B	
							Packaging 3 - 8 - B4B	
							Packaging 3 - 9 - B4B	



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Container No: S180238



Part: DALL-150-D-B-A

Job No: 194863

Serial No/Batch: S180238

Revision: C

Inspector:

Exp Date:

Instructions:

Date: 05/13/19

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				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - FG	1 pcs	5/10/19	0.00 0.00	QC 21 - FG - 21	
give to Jennifer QC21 Before				QC 21 - FG - 70	21
				QC 21 - FG - 53	21
				MAY 13 2019	
Part Op 90 - Issue S/N Descriptions: 100 - 1-Pick DALL long line. 2-Engrave 1632T22 tags as per DWG sheet 2. 3-Attach first tag using 90177A218 ring to zipper on -39 bag, place second tag in front pocket of -39 bag as per drawing sheet 2. 4-Pack bag. 110 - (QC5- Inspect part completeness to step on W/O) 120 - Photocopy blue file CMM-T-0001 Rev A. 130 - Identify as per dwg & Stock Location: _____ 140 - QC21- Final Inspection - Work Order Release					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
DALL-150-D-B-A-1	Dart Long Line, 150 ft, 5400lbs Capacity without Pear Shaped Lifting Ring, 3 Conductor 14 GA	1 pcs (1 ea)	90-Small Fab - 1	5179254	
1632T22	Aluminum Tag 1" X 2" X 0.04"	2 pcs (2 ea)	100-Small Fab - 2 - B4B	5059751	
90905A673	Split Ring, Ø1-1/16 OD x Ø15/16 ID x 1/8	2 Ea (2 ea)	100-Small Fab - 2 - B4B	5179123	
DALL-###-21	Dart Aerospace Bag	1 pcs (1 ea)	100-Small Fab - 2 - B4B	5136150	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
90-Small Fab - 1	DALL-150-D-B-A-1	1	10	0	
100-Small Fab - 2 - B4B	1632T22	2	70	0	
	90905A673	2	20	0	
	DALL-###-21	1	20	0	
Part Specifications					
Specifications could not be found.					

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a Orig SN needs to be added w done.